

Reliability Impact and Scaling Trends

RTN and Residual Random Charge

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Outline

- Background

- **Measurement of RTN**

 - to determine single charge response

- **Modeling of worst case amplitude**

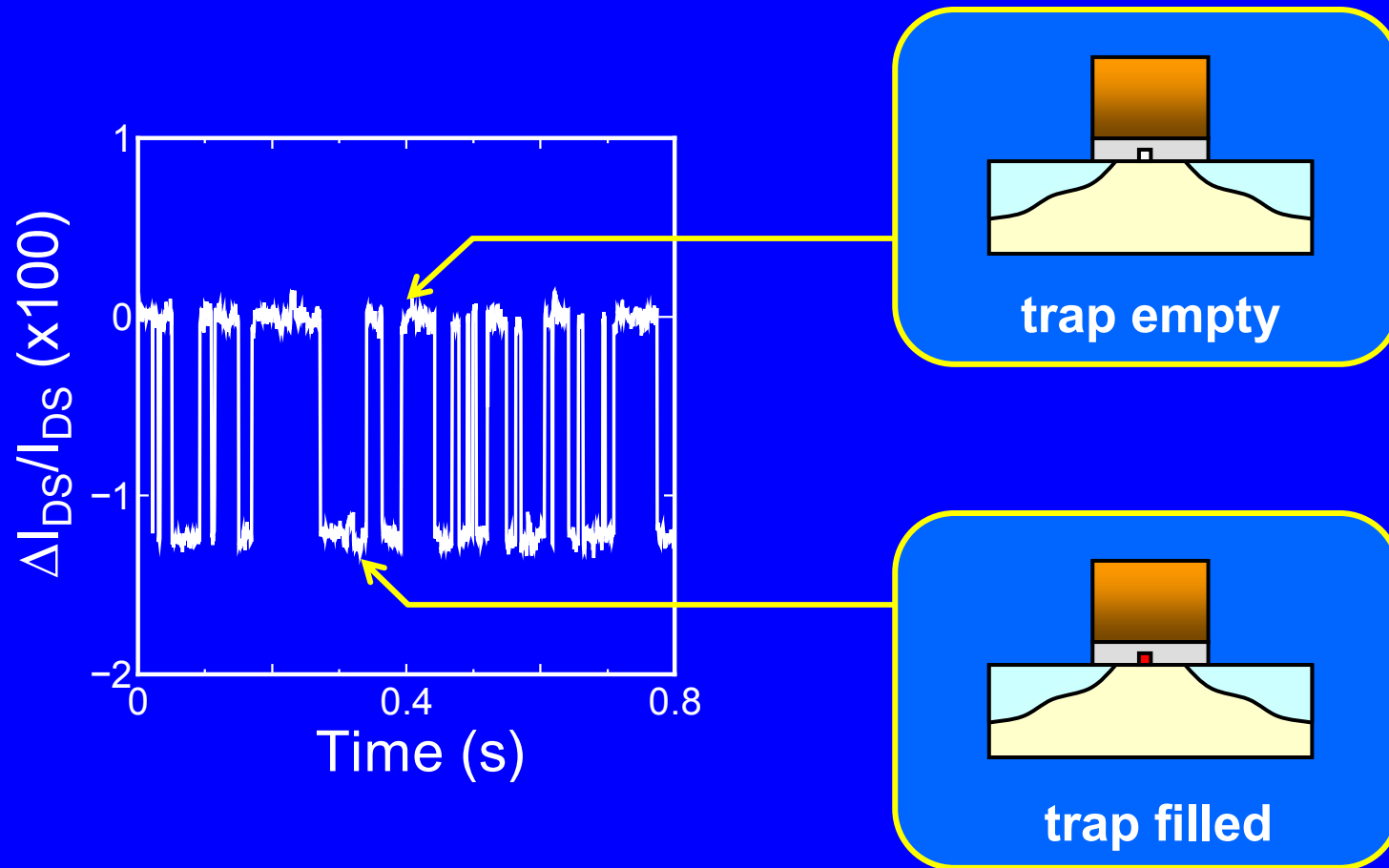
 - for RTN and i-channel FET fluctuation

- **Results of model projection**

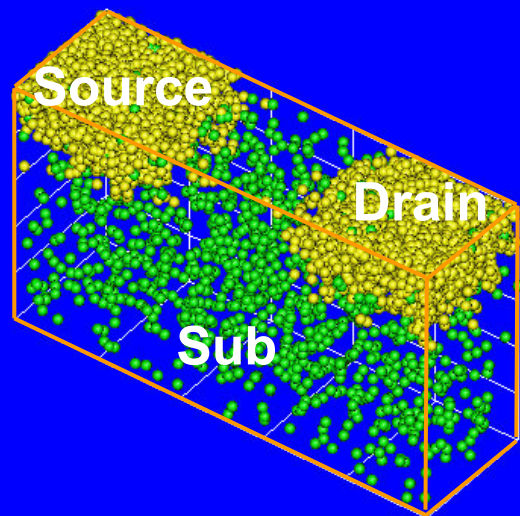
- Conclusion

This talk is based on a Symp. VLSI Tech. 2009 presentation.

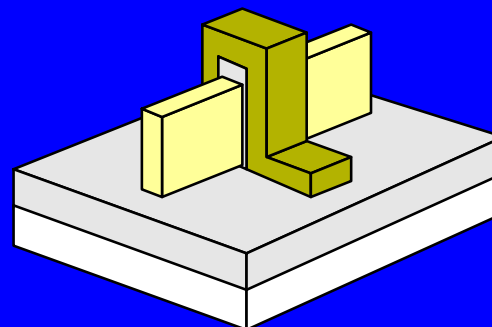
Random Telegraph Noise (RTN)



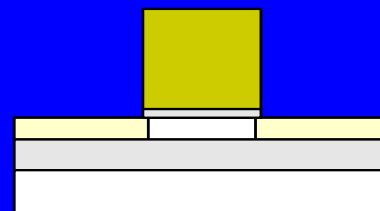
Intrinsic Channel FETs



Random dopant fluctuation (**RDF**) is serious in bulk FETs.



i-channel FinFET



i-channel UTB-SOI FET

New device architectures without channel doping can reduce RDF, but ...

Residual Charge Fluctuation

Traps, surface states and impurities cannot be completely eliminated.



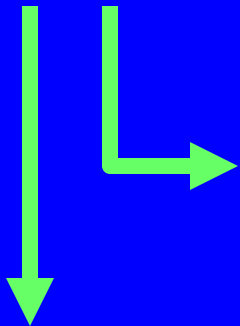
Random placement of residual charges

“Residual charge fluctuation”

10^{10}cm^{-2} \longleftrightarrow 1 in every 100nm square

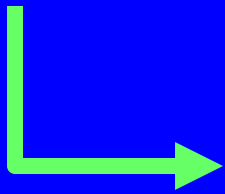
Background Summary

Scaling is continued. MOSFETs become sensitive to single charge perturbation.



Random Telegraph Noise

RDF becomes serious.
Intrinsic channel FETs (Fin, SOI) are required.



Residual charge fluctuation

Motivation

Conventional RDF modeling:

- Many charges are involved.
- Normal distributions often assumed.
- Knowing standard deviation σ is enough.

RTN / Residual charge modeling:

- Only 1 ~ a few charges are involved.
- New modeling required.



Proposal of single-charge-based modeling.

Obtaining basic information for modeling

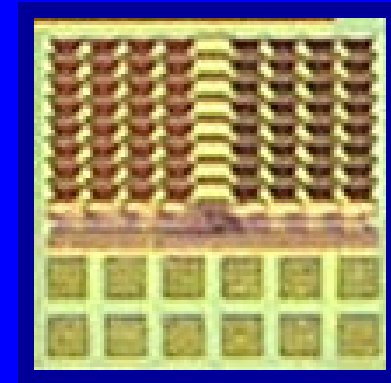
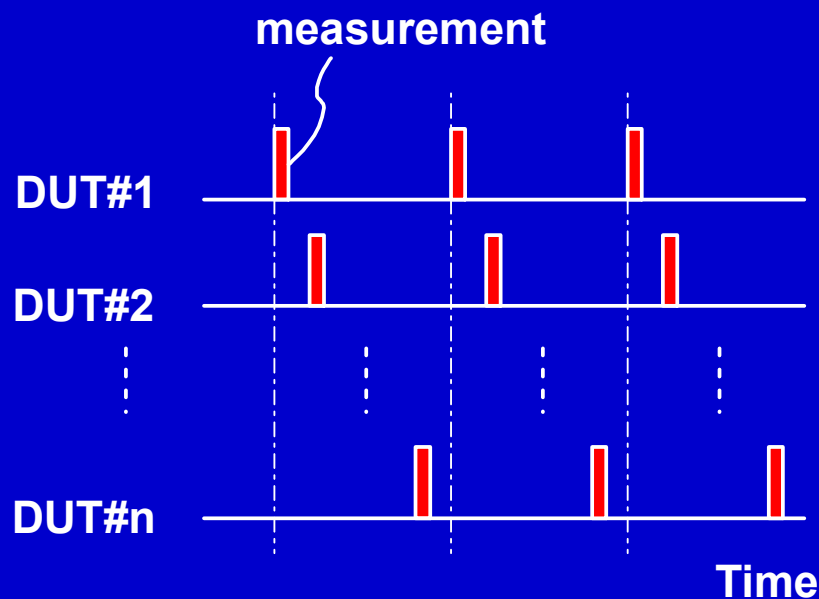
Single charge response:

change of device characteristics (e.g. ΔV_{TH}) by adding one charge to a device.

RTN provides unique opportunity for directly measuring single charge response.

Response is not constant, but *statistical*.
Many devices must be measured.

Measurement of RTN Amplitude



Device Matrix Array (DMA)

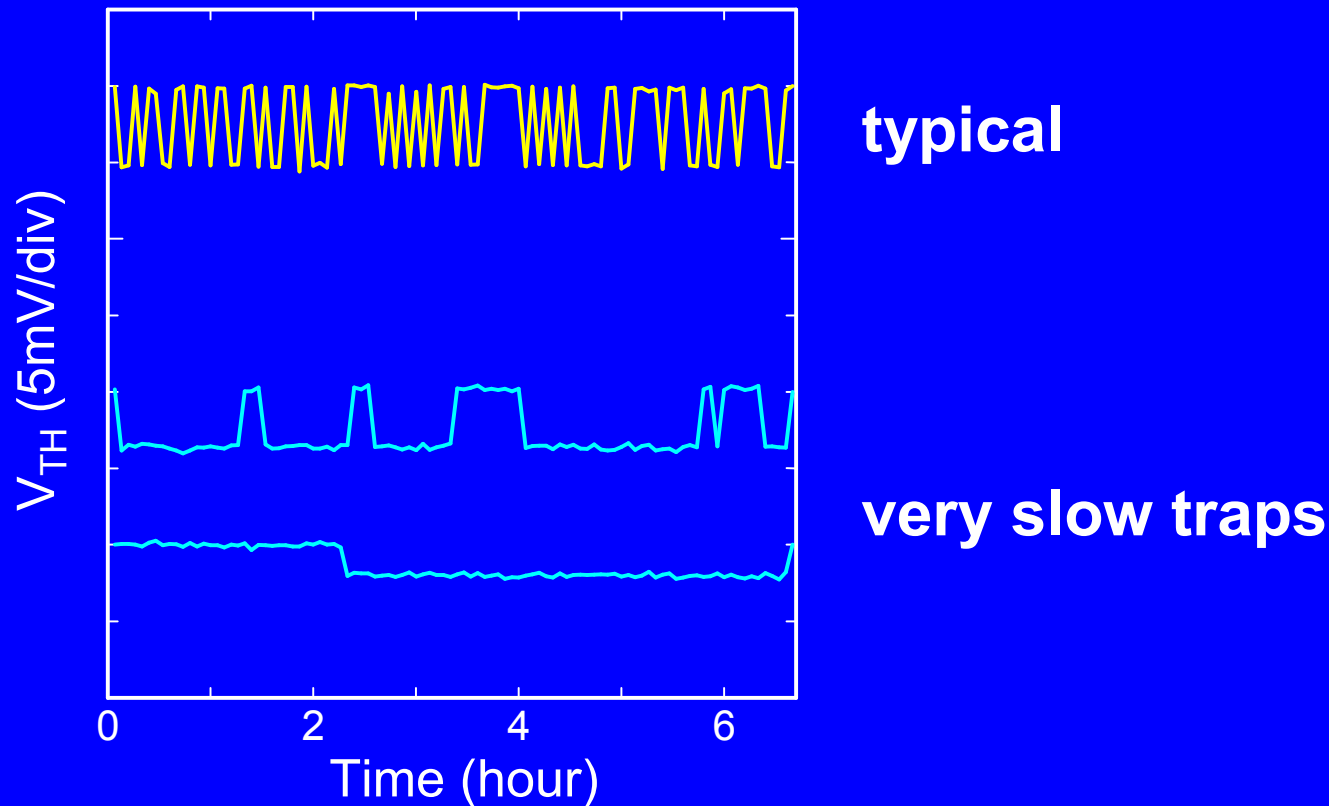
Measurement sequence [2]

DMA + virtual parallel measurement

→ increased number of samples

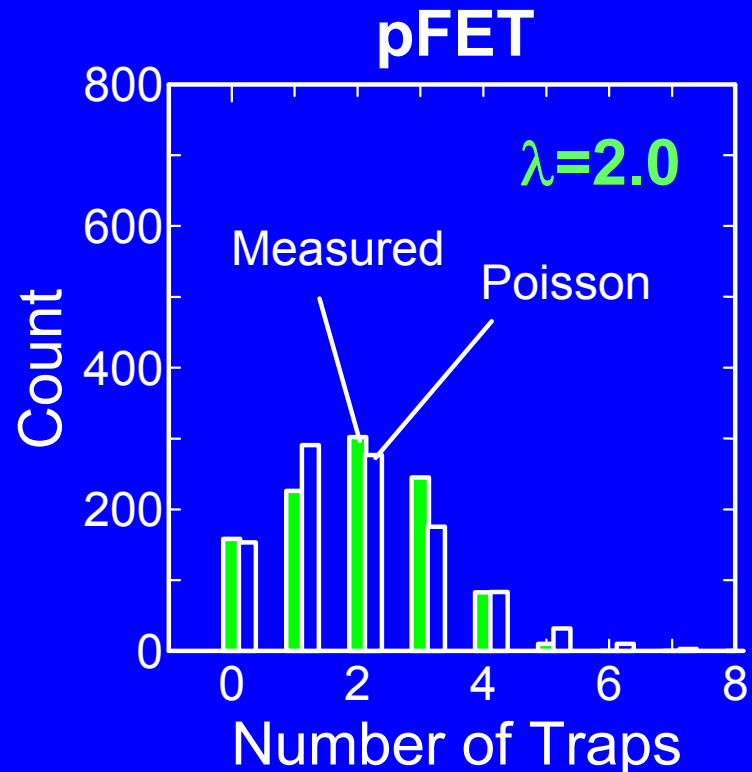
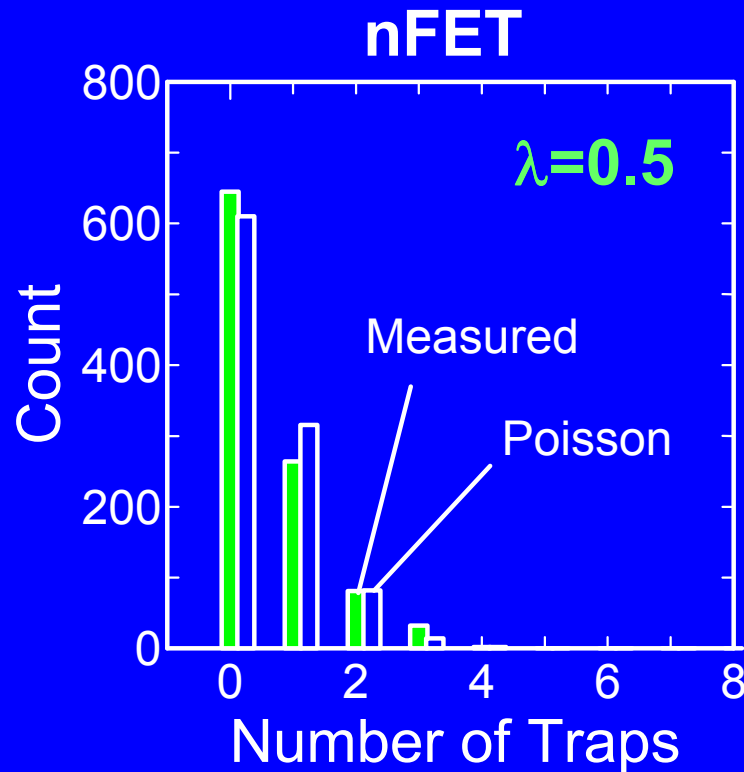
→ credible statistical data

Waveform Examples



Long time measurement with short sampling time possible for many DUTs.

Trap Number Distributions

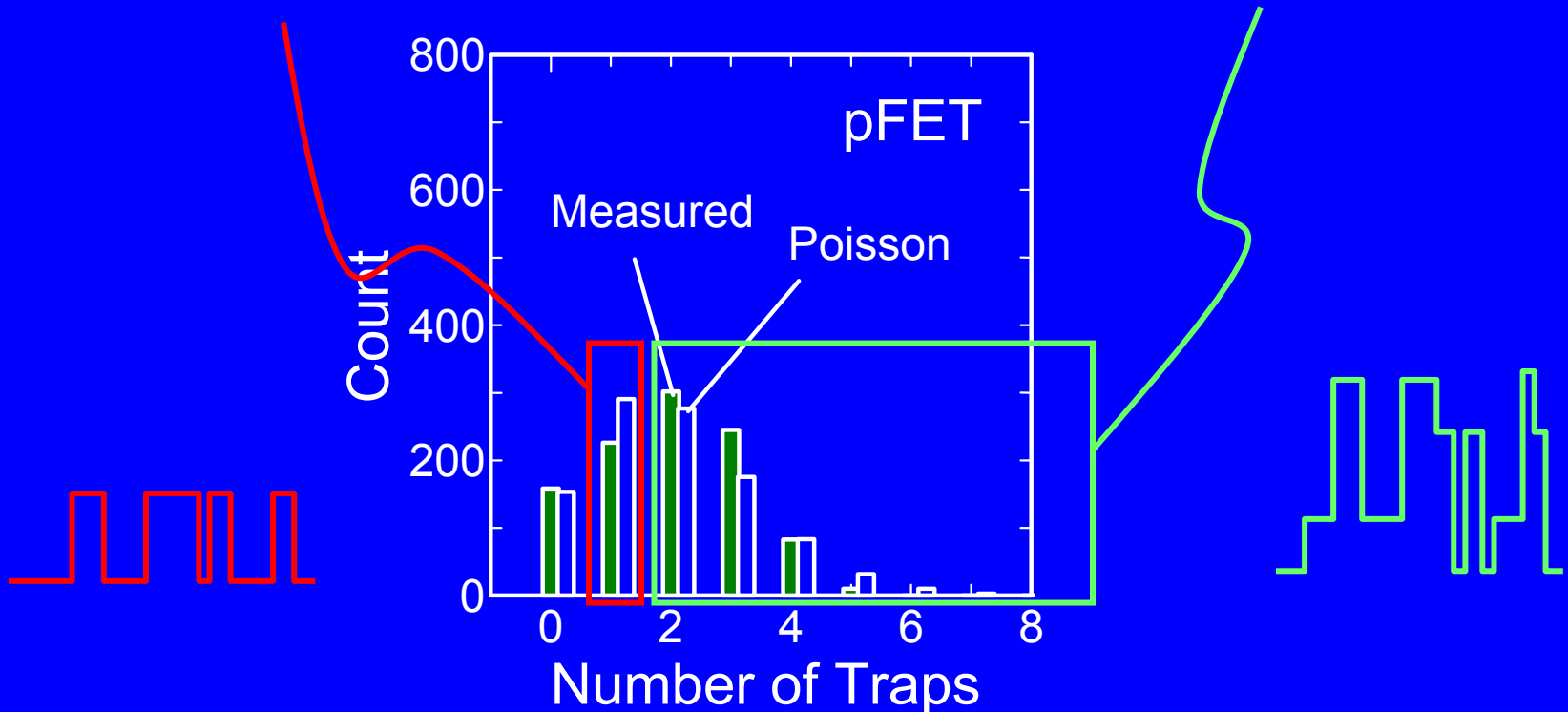


Number distributions are nearly Poisson.
Trap density is much higher in pFETs.

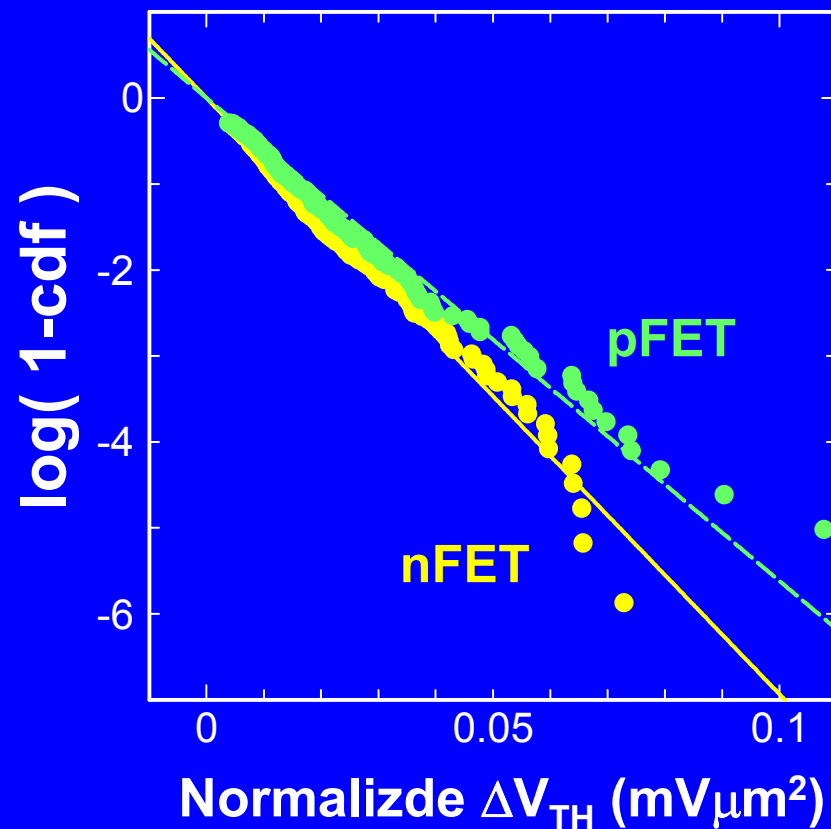
Extraction of Single Trap Amplitude

Use these samples
having only one trap
per device.

Waveform is complex
due to multiple traps.



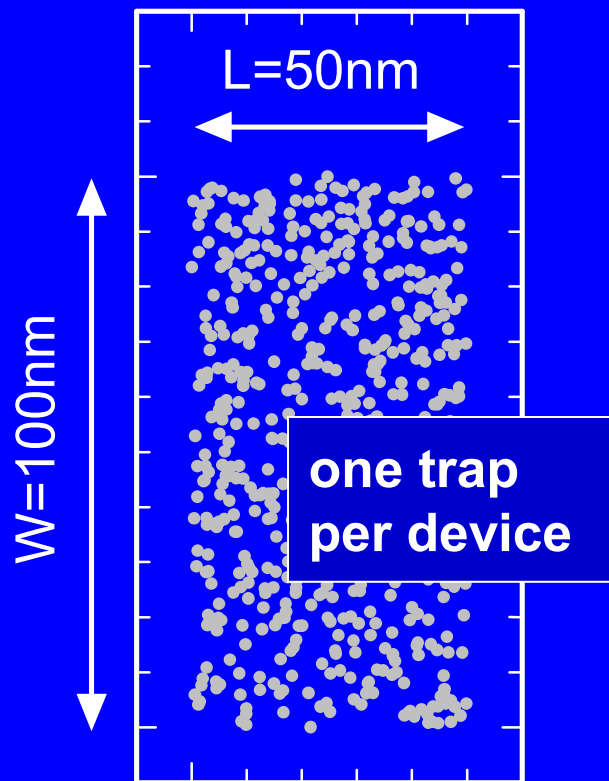
Measured Single Charge Response



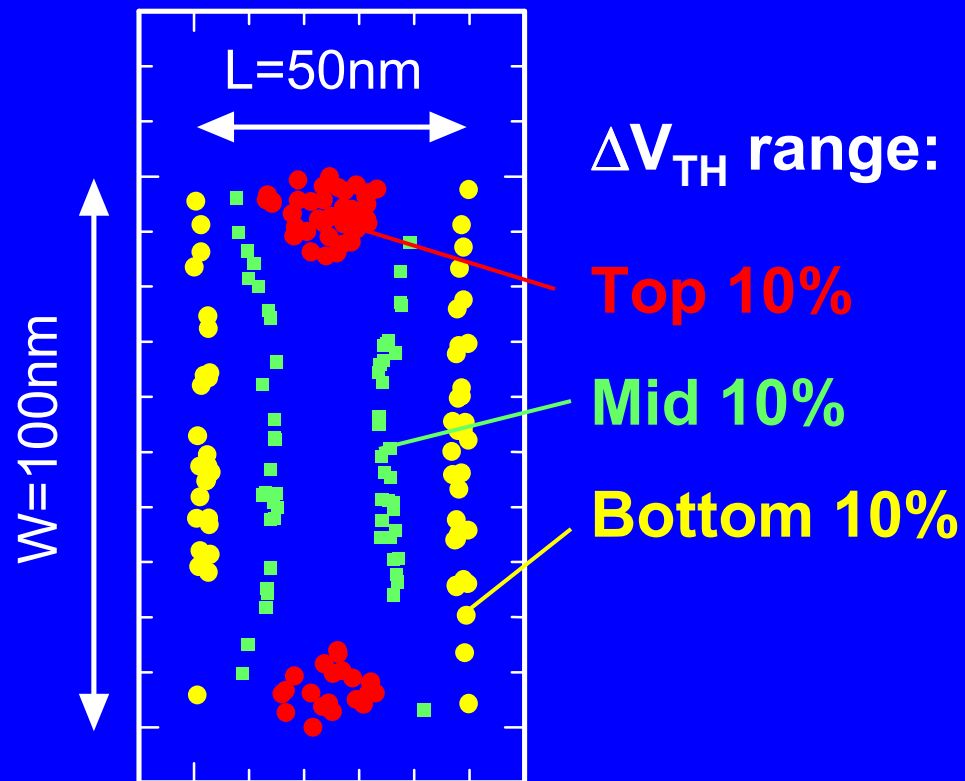
cdf =
cumulative
distribution
function

Similar *exponential distributions* for both n and pFETs, if normalized by area.

Origin of Amplitude Variation - 1

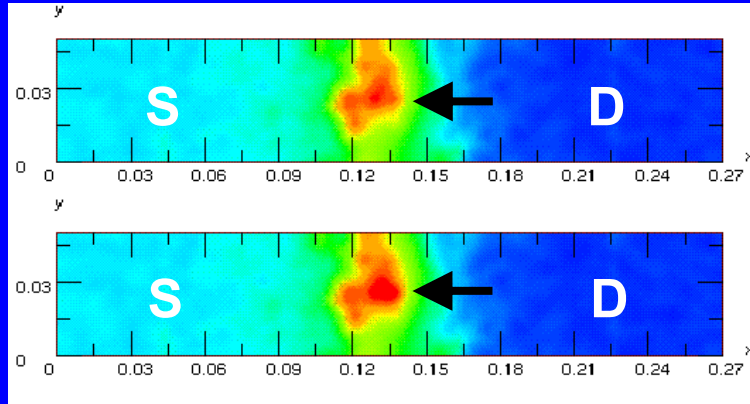


Random trap positions
for RTN TCAD sim.
RDF not included.



Trap positions
corresponding to
specific ΔV_{TH} ranges.

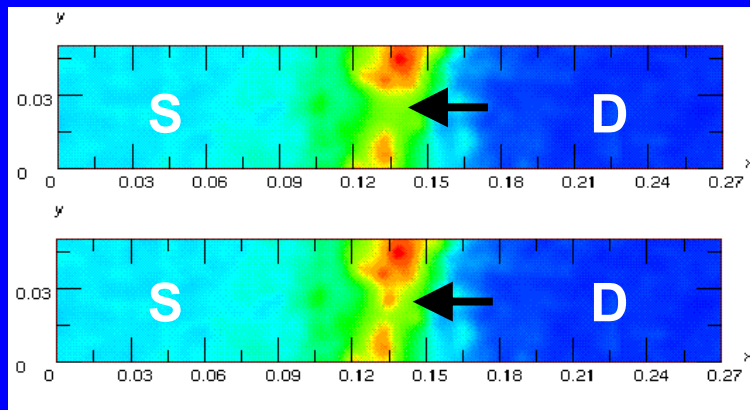
Origin of Amplitude Variation - 2



empty

$$\Delta V_{TH} = 3mV$$

filled



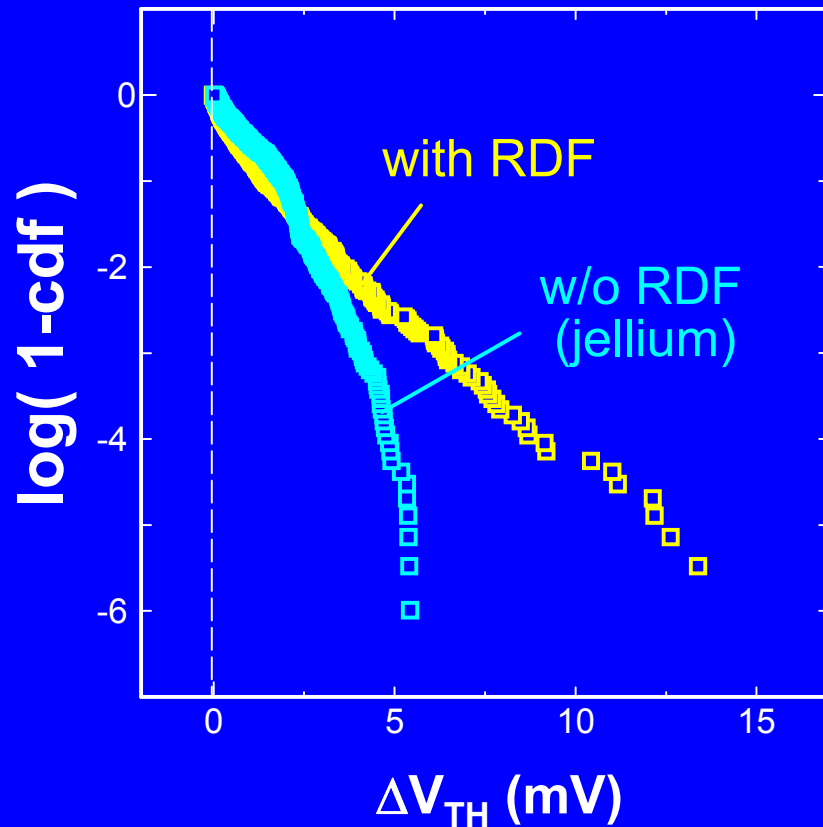
empty

$$\Delta V_{TH} = 30mV$$

filled

TCAD simulations including RDF.
One trap is placed at the center of channel.

Single Charge Response by TCAD



RDF:
random dopant
fluctuation

**3D Monte Carlo
TCAD simulation**

**RDF is responsible for the long tail of
exponential distributions.**

Amplitude for Random Charge Counts

Number distribution
(Poisson)

$$a_N = e^{-\lambda} \lambda^N / N!$$

Pdf of single charge response
(exponential)

$$P_1(x) = (1/\Lambda) \exp(-x/\Lambda)$$

Pdf of amplitude by N traps
(multiple convolutions)

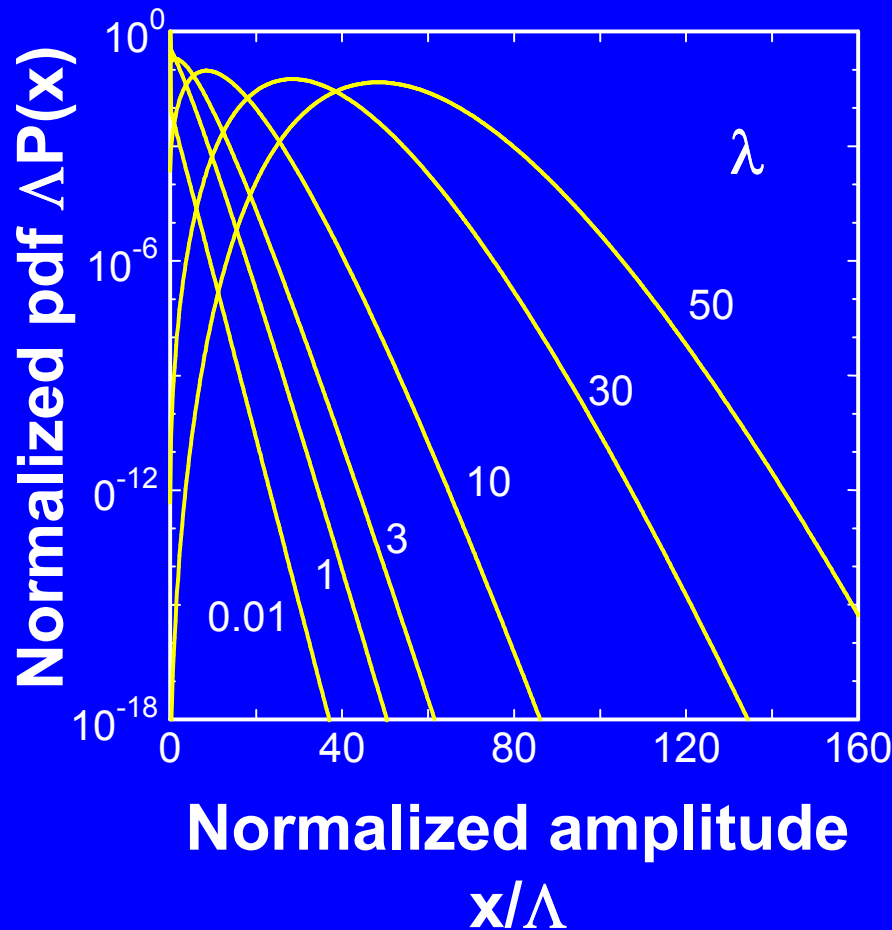
$$P_N(x) = \int_{-\infty}^{\infty} P_{N-1}(x-t) P_1(t) dt$$

Pdf of added amplitude

$$P(x) = a_0 \delta(x) + \sum_{i=1}^{\infty} a_i P_i(x)$$

pdf :
probability
density function

Calculated Amplitude Distributions

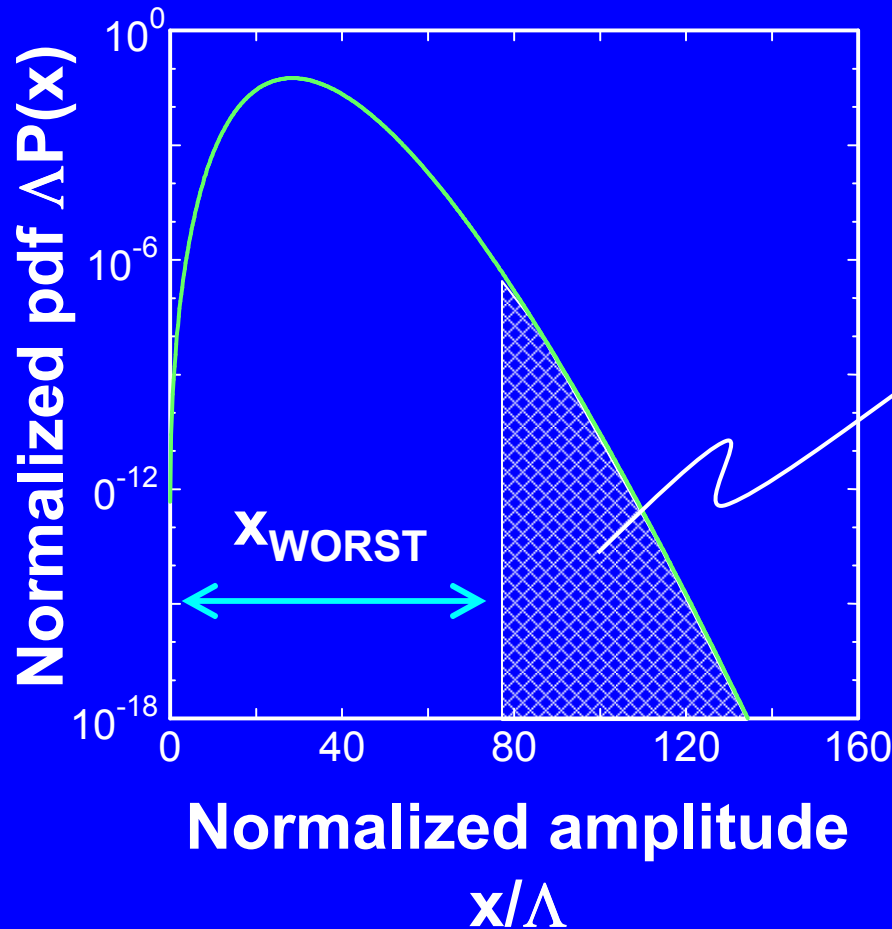


pdf :
probability
density function

λ : average number of
charges

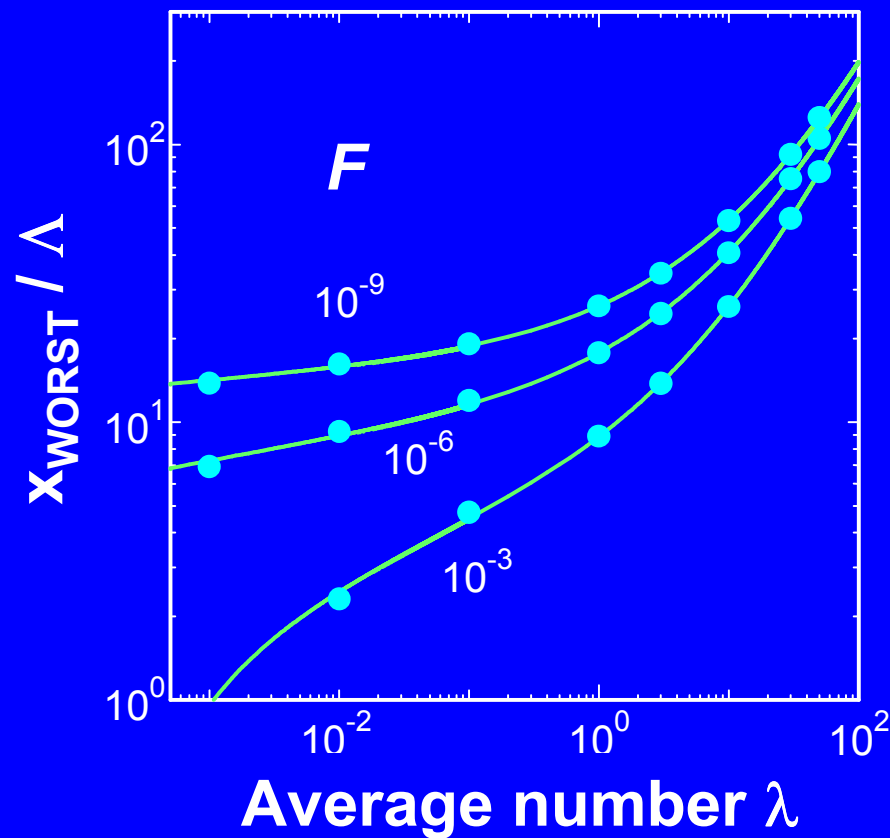
Λ : average single
charge amplitude

Definition of Worst Case Amplitude



Cumulative failure F
(given as a spec.)

Worst Case Amplitude vs λ and F



Fitting function

$$x_{\text{WORST}} / \Lambda = a_0 + a_1 \sqrt{\lambda} + \lambda + a_2 \log \lambda$$

Worst Case Amplitude vs L and W

$$x_{\text{WORST}} / \Lambda = a_0 + a_1 \sqrt{\lambda} + \lambda + a_2 \log \lambda$$

Area dependence

$$\Lambda = c_1 / LW$$

average amplitude

$$\lambda = c_2 LW$$

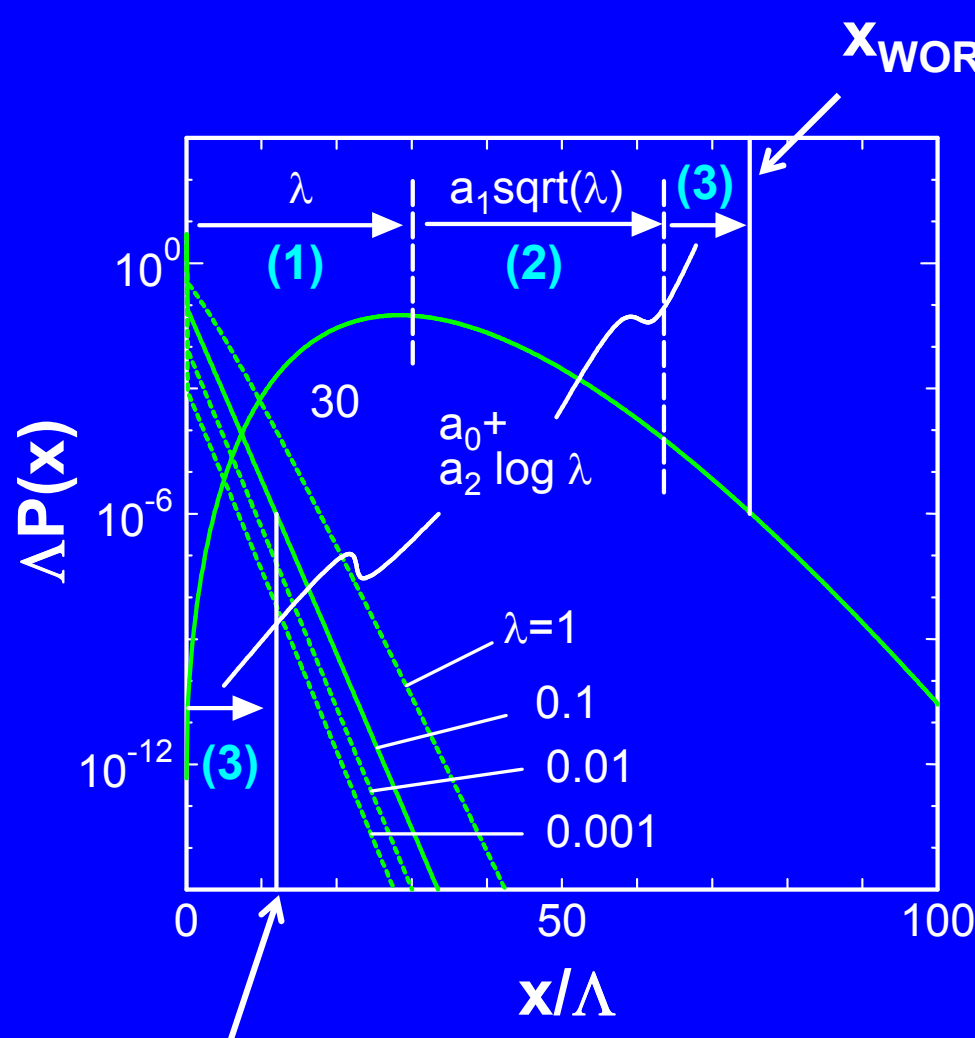
average number

$$x_{\text{WORST}} = c_1 c_2 + \frac{a_1 c_1 \sqrt{c_2}}{\sqrt{LW}} + \frac{c_1 (a_0 + a_2 \log(c_2 LW))}{LW}$$

$a_0 \sim a_2$: functions of F .

$c_1 \sim c_2$: determined from measured data.

Origin of 1/LW Term

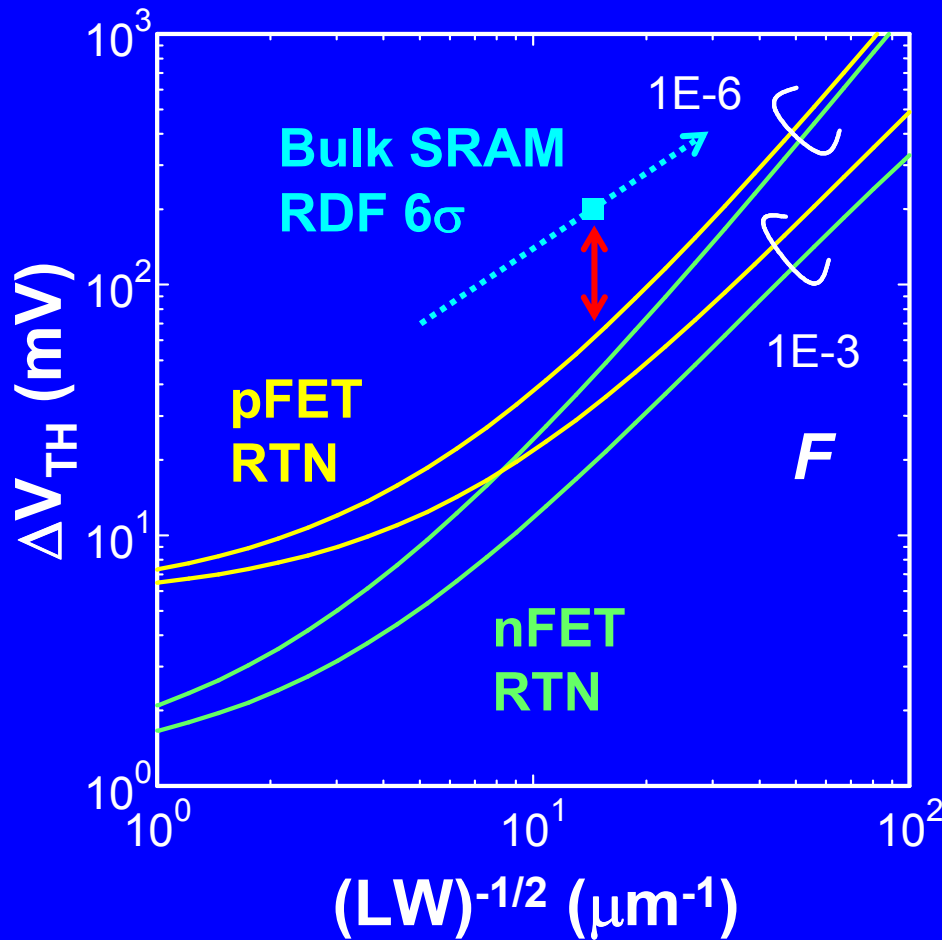


(1) average shift
→ const. term

(2) broadening
→ $1/(LW)^{1/2}$ term

(3) single charge tailing
→ $1/LW$ term

Impact of RTN on SRAM



- RTN cannot be ignored for SRAM design.

- RTN increases more rapidly than RDF due to $1/LW$ term.

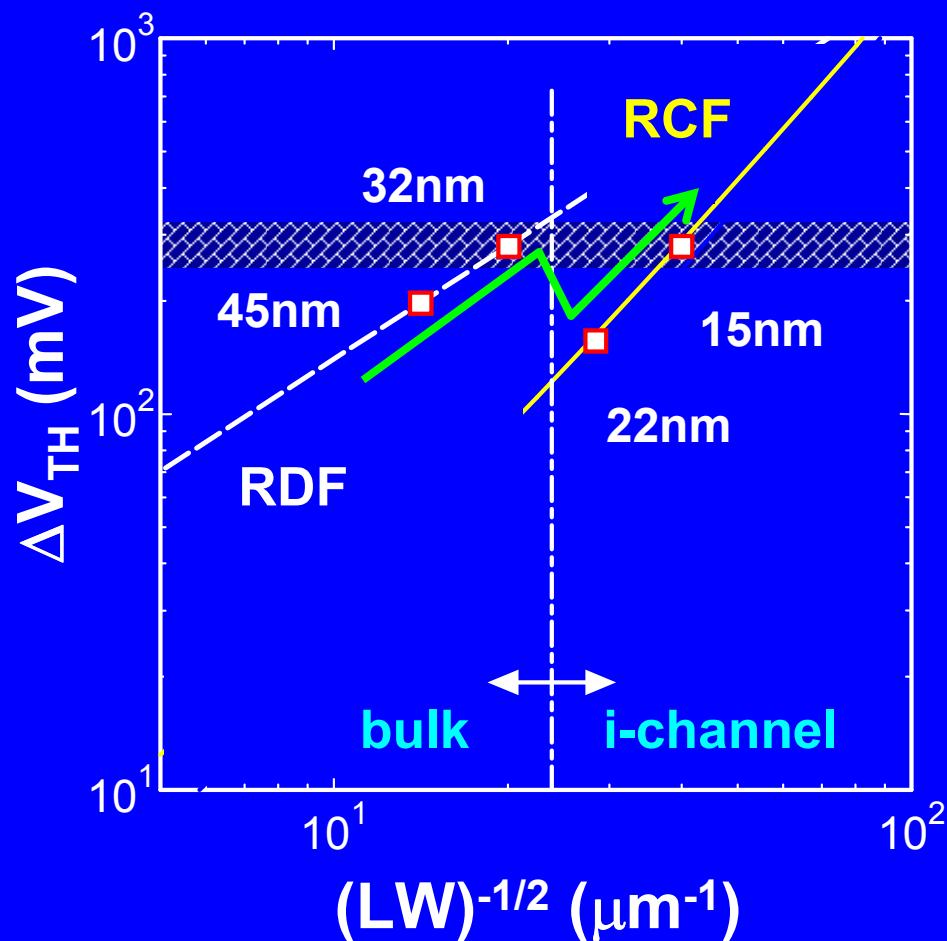
RDF:

random dopant fluctuation

RTN:

random telegraph noise

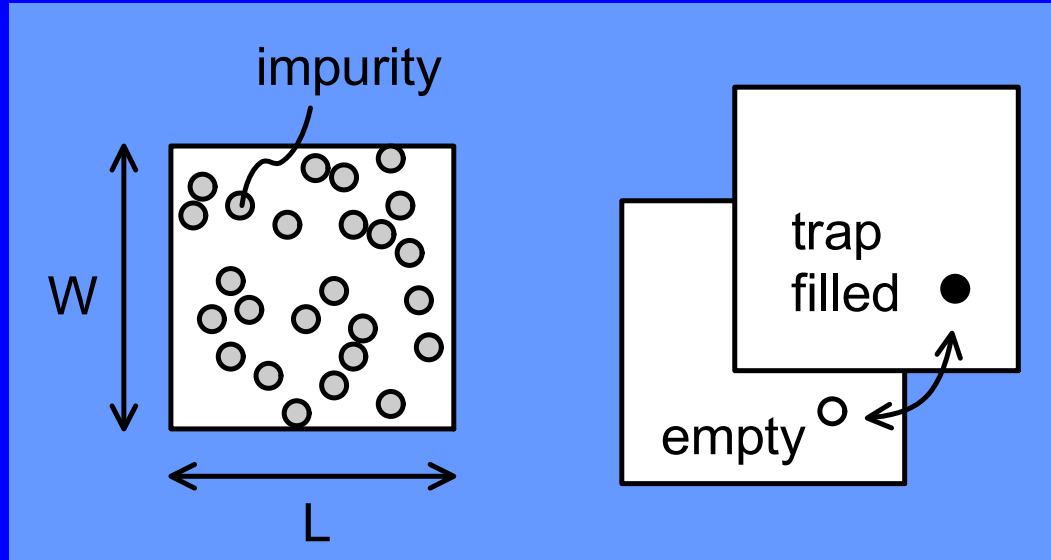
Impact of Random Charges on Scaling



- I-channel FET scaling will be limited by residual charges.

RDF:
random dopant fluctuation
RCF:
residual charge fluctuation

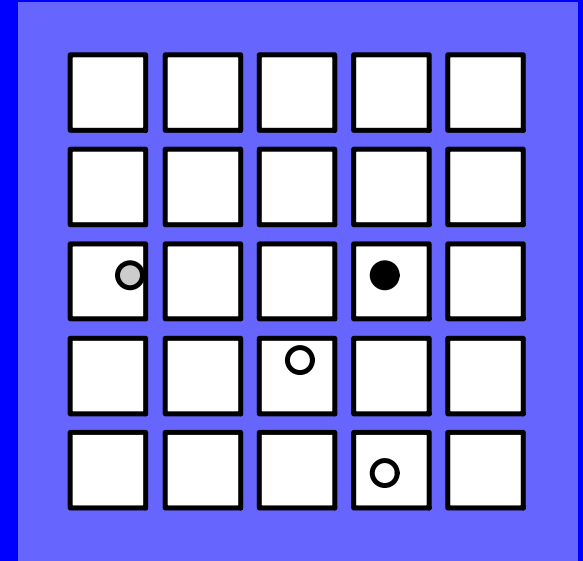
Effects of Random Charges



RDF

RTN

Bulk FETs



**Ultra-small
i-channel FETs**

A single charge cannot be further divided.
Even if $\lambda \ll 1$, at least one charge will certainly exist in the worst device.

Summary

- ❑ Single-charge-based fluctuation model applicable to RTN and i-channel FETs is proposed. The model makes clear that $1/LW$ term exists.
- ❑ Statistical behavior of RTN was measured by using device matrix array, and explained by TCAD analyses. The results were utilized for the modeling.
- ❑ RTN should not be ignored for SRAM design. Rapid increase of RTN due to $1/LW$ term makes it more serious in the next generation.
- ❑ Residual charge fluctuation will limit i-channel FET scaling.